

Raychem

highly flexible and resistant to high and low temperatures. Unlike other silicone materials, SRFR tubing displays outstanding physical strength. The tubing resists extreme heat shocks, and exhibits good thermal insulation.

Raychem SRFR silicone rubber tubing is

- Operating temperature range -75°C to +200°C
- · Highly flame retarded
- Extremely flexible at high and low temperatures
- Shrink ratio 1.5:1 min except sizes 4.0/2.9 and 29/20

SRFR

Silicone rubber, highly flexible, heat-shrinkable tubing

SRFR tubing is non-burning and has outstanding ablative properties as well as an excellent balance of physical and electrical properties. The standard colour is grey. Thermofit* SRFR tubing is used in medical equipment where its key properties are outstanding flexibility and its ability to withstand exposure to sterilisation conditions. Other applications

include thyristor power cable insulation, heating element and bus bar insulation, fibre optic bundle sheathing and rocketry support cable protection.

Temperature rating

Operating temperature range:	-75°C to +200°C
Minimum shrink temperature:	+135°C
Minimum full recovery temperature:	+175°C

Ordering information



Inside diameter		Standard package		
d (max) Recovered after heating	W (nom) Recovered after heating	Spool quantity	Weight	
mm	mm	m	g/m	Ordering description
1.7	1.0	50	10	SRFR-2.9/1.7-8
2.9	1.0	50	15	SRFR-4/2.9-8
4.6	1.0	50	21	SRFR-7.8/4.6-8
6.5	1.5	30	43	SRFR-10/6.5
9.6	1.5	30	61	SRFR-15/9.6
13.0	2.0	30	108	SRFR-21/13
20.0	2.0	15	170	SRFR-29/20-8
27.0	3.0	15	324	SRFR-41/27-8
33.0	3.0	15	405	SRFR-51/33-8
	Recovered after heating mm 1.7 2.9 4.6 6.5 9.6 13.0 20.0 27.0	Recovered after heating Recovered after heating mm mm 1.7 1.0 2.9 1.0 4.6 1.0 6.5 1.5 9.6 1.5 13.0 2.0 20.0 2.0 27.0 3.0	d (max) Recovered after heating W (nom) Recovered after heating Spool quantity mm mm m 1.7 1.0 50 2.9 1.0 50 4.6 1.0 50 6.5 1.5 30 9.6 1.5 30 13.0 2.0 30 20.0 2.0 15 27.0 3.0 15	d (max) Recovered after heating W (nom) Recovered after heating Spool quantity Weight mm mm m g/m 1.7 1.0 50 10 2.9 1.0 50 15 4.6 1.0 50 21 6.5 1.5 30 43 9.6 1.5 30 61 13.0 2.0 30 108 20.0 2.0 15 170 27.0 3.0 15 324

The largest size which will recover snugly over the component to be covered should be ordered.

The wall thickness of the tubing will be less than specified if recovery is restricted during shrinkage.

For best results, store below 30°C.

Standard colours

Colour	Grey
Code	8

SRFR Approvals UL E85381 VW-1 Performance Test method Test Test requirement Heat shock: ASTM D2671 (4 h at 275°C) No dripping, cracking or flowing Heat Ageing: ISO 188 (168h at 200°C) Tensile strength: 3.5 MPa (min) Ultimate elongation: 150% (min) Dielectric strength: IEC 243 10 MV/m Flammability: ASTM D2671 (Procedure B) Duration of burning 60 s ASTM D2671 (168 h at 175°C) Ultimate elongation:200% (min) Copper contact corrosion: For full product performance details consult Raychem Specification RW 2057.

Specifications	
	Raychem Specification RW 2057.
	Material Safety Data Sheet available on request.
	Installation instructions available on request.